



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1702
Job Sheet 172202



Part No: 647.1702

Job Qty: 2 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Stores/Pkg-1			
110	Packaging	2 pcs	2/15/18	2/15/18	0.00	0.00	Packaging1-1			
120	Small Fab	2 pcs	2/15/18	2/15/18	0.00	0.82	Small Fab-1			
130	QC	2 pcs	2/15/18	2/15/18	0.00	0.00	QC5			
170	SprayPaint	2 pcs	2/15/18	2/15/18	0.00	0.72	Spray Paint			
180	QC	2 pcs	2/15/18	2/15/18	0.00	0.00	QC14			
190	Small Fab	2 pcs	2/16/18	2/16/18	0.00	0.82	Small Fab-1			
200	QC	2 pcs	2/16/18	2/16/18	0.00	0.00	QC5			
210	Packaging	2 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1			
220	QC21-SA	2 Ea	2/16/18	2/16/18	0.00	0.00	QC21			

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg See note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg

120 - ***TOUCH UP WITH PRIMER *** PRIMER BATCH: _____
190 - ASSEMBLE AS PER DWG
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	2 Ea (1 ea)	90-Start up Operation	
647.1713	Spacer	2 Ea (1 ea)	90-Start up Operation	
647.1714	Plate	2 Ea (1 ea)	90-Start up Operation	
647.1715	Plate	2 Ea (1 ea)	90-Start up Operation	
CR3213-4-4	Rivet, Cherry	44 Ea (22 ea)	90-Start up Operation	
MS21042L3	Nut	2 Ea (1 ea)	90-Start up Operation	
MS27039-1-14	Screw	2 Ea (1 ea)	90-Start up Operation	
NAS1149F0332P	Washer	4 Ea (2 ea)	90-Start up Operation	

60853



Skid Deflector Assembly

PART NO:

Original Serial #:

647.1702

Serial #: S042008

Revision:

Operation:

Change No:

Start up Operation

Job No: 172202

02/13/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1712	2	23	0
	647.1713	2	34	0
	647.1714	2	20	0
	647.1715	2	24	0
	CR3213-4-4	44	503	0
	MS21042L3	2	3,651	0
	MS27039-1-14	2	515	0
	NAS1149F0332P	4	3,748	0

Part Specifications

Specifications could not be found.



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Master Unit 000853

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Containers on Master Unit 000853				
Serial No	Part No	Customer Part No	Status	Quantity
S041995	647.1712		Allocated	2
S041994	647.1713		Allocated	2
S041996	647.1714		Allocated	2
S041998	647.1715		Allocated	2
S042003	CR3213-4-4		Allocated	44
S042006	MS21042L3	MS21042L3	Allocated	2
S042005	MS27039-1-14		Allocated	2
S042007	NAS1149F0332P		Allocated	4